

DATE: DECEMBER 14, 2005

TO: ALL INTERESTED PARTIES

RE: M. V. WENATCHEE DRYDOCKING
CONTRACT NO. 00-7067

ADDENDUM NO. 2

This is to inform you of the following updates and changes to the Invitation For Bids (IFB) for the above-referenced project:

CONTRACT PROVISIONS
SPECIFICATIONS

Attached hereto and incorporated herein are revisions to the IFB Bidder Instructions, Special Provisions, Technical Specifications and the Attachments to the Technical Specifications documents.

QUESTIONS AND ANSWERS

Attached hereto and incorporated herein are four (4) Questions and Answers regarding the IFB Technical Specification document.

All other terms and conditions remain unchanged. All bidders will be required to acknowledge receipt of this Addendum on the Bid Form. All Addenda will become a part of the Contract.

Sincerely,

Eileen Parks
Contracts Coordinator

Attachment

ATTACHMENT TO ADDENDUM NO. 2

BIDDER INSTRUCTIONS

IFB SCHEDULE

The IFB Schedule has been revised to incorporate a revision to the Bid Due Date and the Vessel Delivery Date. IFB due dates subsequent to the revised Bid Due Date have been revised accordingly. A revised IFB Schedule is attached hereto and incorporated herein. The revised Schedule supersedes and replaces the Schedule issued in the original IFB.

BIDDER INSTRUCTIONS

INTRODUCTION

Section 1

Page 1, line 16. After the words “period of”, revise the work schedule dates to read “January 9 – 27, 2006”.

Page 1, lines 28-29. Revise the sentence beginning with the words: “All of the work.....” and replace with the following new text:

“All of the work must be performed within Puget Sound, Washington during the period of January 9 - 27, 2006.”

BID DUE DATE

Section 2

Page 2, lines 9-10. Revise the Bid Due Date to read "**11:00 a.m. on Tuesday, December 20th, 2005**".

SPECIAL PROVISIONS

DESCRIPTION OF WORK

Section 1

Page 1, lines 21-22. Revise the sentence beginning with the words: “All of the work.....” and replace with the following new text:

“All of the work must be performed within Puget Sound, Washington during the period of January 9 - 27, 2006.”

CONTRACT WORK SCHEDULE

Section 2

Page 1, line 31. Revise the Delivery Date to read as follows:

- “
- Delivery Date: January 9, 2006.”

TECHNICAL SPECIFICATIONS

LINESHAFT BEARING STRUCTURAL SUPPORT MODIFICATIONS

Item 30

Page 18, line 15. After paragraph E, add the following new text:

“NOTE:

Use this **Attachment No. 12**, Plan 9-A, Modified Structure In Way Of Bearing Foundation, to modify Plan 9A of **Attachment No. 10** to account for the fact that the M.V. Wenatchee’s poured bearing chock is actually flush with the aft edge of the existing foundation plate. Because of uncertainties regarding the stability of cured Chockfast Orange to thermal shocks in excess of 212 degrees F, butt-welding new 20.4# plate to the existing 30.6# foundation plate with the bottom edge of the chock completely within the weld HAZ is undesirable. Modifying the new 20.4# plating in the area of concern, port & starboard side as shown, will therefore eliminate this potential problem while preserving the intended rigidity of the original design.”

ATTACHMENTS TO THE TECHNICAL SPECIFICATIONS

TABLE OF CONTENTS

The Table of Contents is revised to accommodate incorporating one (1) new Sketch - Plan 9-A, Attachment No.12 (see below).

Attached hereto and incorporated herein is a revised Table of Contents (page 2) incorporating a new Sketch. The revised Table of Contents replaces and supersedes the Table of Contents issued in the original IFB.

ATTACHMENT NO. 12 (New)

WSF Sketch, Plan 9-A

“Modified Structure In Way Of Bearing Foundation”.

Attached hereto and incorporated herein (for prequalified bidders only) is a new Attachment No. 12.

QUESTIONS AND ANSWERS

1. **Q.** This Bidder respectfully requests a bid [due date] extension of one week after receipt of the IFB Addendum that supplies Attachment 10.

 A. Please see the revisions to the IFB Schedule and Bidder Instructions in this IFB Addendum.

2. Q. [IFB Technical Specifications, Item 24, Modify Superstructure Under Mast No. 1 End]

[Please advise on the following:]

1. This modification would require piping, ventilation, wiring, lighting, foundations, equipment, sheathing and insulation to be removed prior to any hot work being performed. The hot work requires extensive cover up.
2. The sequencing of the work in a restrictive area can not be accomplished in the time frame allotted.
3. External stiffening or bracketing on top of the structure would eliminate a portion of the space disruption. Some dismantling would still be necessary for insulation removal and reinstallation due to hot work.
4. This alternative would require a drawing revision.

- A
1. Perform the work only as described in the IFB Specifications, as amended by IFB Addendum. The Specifications also includes a note concerning interferences.
 2. Please see the revisions to the IFB Schedule, Bidder Instructions and the Special Provisions in this IFB Addendum.
 3. WSF will not accept the work as proposed. Please conduct work only as stated in the IFB Specifications, as amended by IFB Addendum.
 4. See the Answer to No. 3 above.

3. Q. [IFB Technical Specifications, Item 30, Lineshaft Bearing Structural Support Modifications]

The lineshaft bearing at frame 68 is offset to the aft side of the structural support. The chockfast is to the edge of the plating that is to be modified. The chockfast is adjacent to the double bevel weld joint shown on Wenatchee Dwg. 8112-665-002-01. There is no way of observing General Note 18 (0-200 degree F. minimum) and make these modifications. Suggest removing lineshaft bearing and re-chock after structural modifications are complete.

- A. Please see the revision to the IFB Technical Specifications in this IFB Addendum.

4. Q. [IFB Technical Specifications, Item 30, Lineshaft Bearing Structural Support Modifications]

In order to observe General Note 15, the bearing in way of the pedestal would need to be removed during structural modifications. Upon undocking, we will realign the bearing to the pedestal and install chockfast. We will be using Diehl Engineering for pre and post alignment verification.

A. WSF believes General Note 15 can be observed if the Contractor develops a proper work and weld sequence in accordance with General Note 16 of Attachment No. 10 as modified by Attachment No. 12.

If after further consideration the Bidder believes the work cannot be accomplished without removing the bearing and existing chock, please notify WSF.

(END)